



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3235-1
Job Sheet 180922



Part No: D3235-1

Job Qty: 250 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/18/18

Job Tracking No:

Due Date: 9/10/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: D3235 REV.A IPP A 04.04.19 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	250 pcs		9/10/18	0.00	0.00	Purchasing		SEP 25 2018
120	Packaging	250 pcs		9/10/18	0.00	0.00	Packaging2		SEP 25 2018
130	QC	250 pcs		9/10/18	0.00	0.00	QC6		SEP 25 2018
140	HandFinish	250 pcs		9/10/18	0.00	2.00	HandFinish1		SEP 25 2018
150	QC	250 pcs		9/10/18	0.00	0.00	QC3		SEP 25 2018
160	Powdercoat	250 pcs		9/10/18	0.00	2.36	Powdercoat1		SEP 25 2018
170	QC	250 pcs		9/10/18	0.00	0.00	QC3		SEP 25 2018
180	Packaging	250 pcs		9/10/18	0.00	0.00	Packaging3-1	575 22	SEP 27 2018
190	QC21-SA	250 Ea		9/10/18	0.00	0.00	QC21		SEP 27 2018

Part Op 110 - Issue P/O to Metec : 040522 Machine as per dwg C of C is required

Descriptions: 120 - Ensure C of C is attach

160 - START TIME: 9:25 OVEN TEMPERATURE: 320 FINISH TIME: 9:55

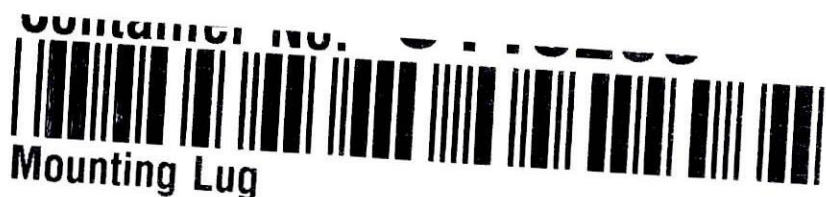
july 18. 2018 x 250 Pn Lm M83.983

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	17.0750 ft (.0683 ea)	110-Purchasing	S 113204
D3235-1P	Lug	250 pcs (1 ea)	110-Purchasing	S 113201

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	17	49	0
	D3235-1P	250	0	0



PART NO: D3235 – 1
Serial No/Batch: S113205
Revision:
Operation: Packaging
Change No:

Mfg Date: 09/25/18
Job No: 180922

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Log	4.450inches $\pm$ 0.010	4.460 4.440		
2	Mounting Log	0.306inches $\pm$ 0.010	0.316 0.296		
3	Mounting Log	1.850inches $\pm$ 0.030	1.880 1.820		
4	Mounting Log	1.200inches $\pm$ 0.010	1.210 1.190		
5	Mounting Log	0.125inches $\pm$ 0.010	0.135 0.115		
6	Mounting Log	0.400inches $\pm$ 0.010	0.410 0.390		
7	Mounting Log	0.735inches $\pm$ 0.030	0.765 0.705		
8	Mounting Log	0.505inches + 0.005 - 0.000	0.510 0.505		
9	Mounting Log	0.380inches $\pm$ 0.030	0.410 0.350		
10	Mounting Log	3.700inches $\pm$ 0.005	3.705 3.695		
11	Mounting Log	0.375inches $\pm$ 0.010	0.385 0.365		
12	Mounting Log	0.750inches $\pm$ 0.010	0.760 0.740		
13	Mounting Log	0.257inches + 0.005 - 0.000	0.262 0.257		
14	Mounting Log	0.380inches $\pm$ 0.030	0.410 0.350		

Plex 7/18/18 7:45 AM dart.Lussier.Patrick

12/10 Alderson Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-6200
Email: sales@dartero.com
www.dartaerospace.com

DAKI
AEROSPACE

Container No: S113205



Part: D3235-1

Job No: 180922

Serial No/Batch: S113205

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/28/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040522**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040522

PO Date: 7/18/18

Due Date: 9/10/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
JUL 18 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		D3235-1P			Lug As Per Dwg D3235 Rev. A Alodine and Paint as per QS I005	Firmed	-	9/10/18	250 pcs	0 pcs	250 pcs	\$15.00/pcs	\$3,750.00

250x SEP 25 2018

DAS
38
9-89

Line Item Note W/O 180922

Grand Total: \$3,750.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 7/18/18 7:48 AM dart.Lussier.Patrick



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24062
Shipment Date: 24-Sep-2018
Ship Via: Pick Up
Order Number: 1777
Order Date: 07/18/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO040522 ✓
Terms: ?

----- Quantity -----								Job	
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Number	
1	250	250 ✓	0	0	EA	DART-D3235-1P Mounting Lug ✓		1777-01	DAS 38 9-89

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By

Page 1 of 1



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
250	D3235-1	Mounting Lug	A	B101186	Unpainted	40522

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

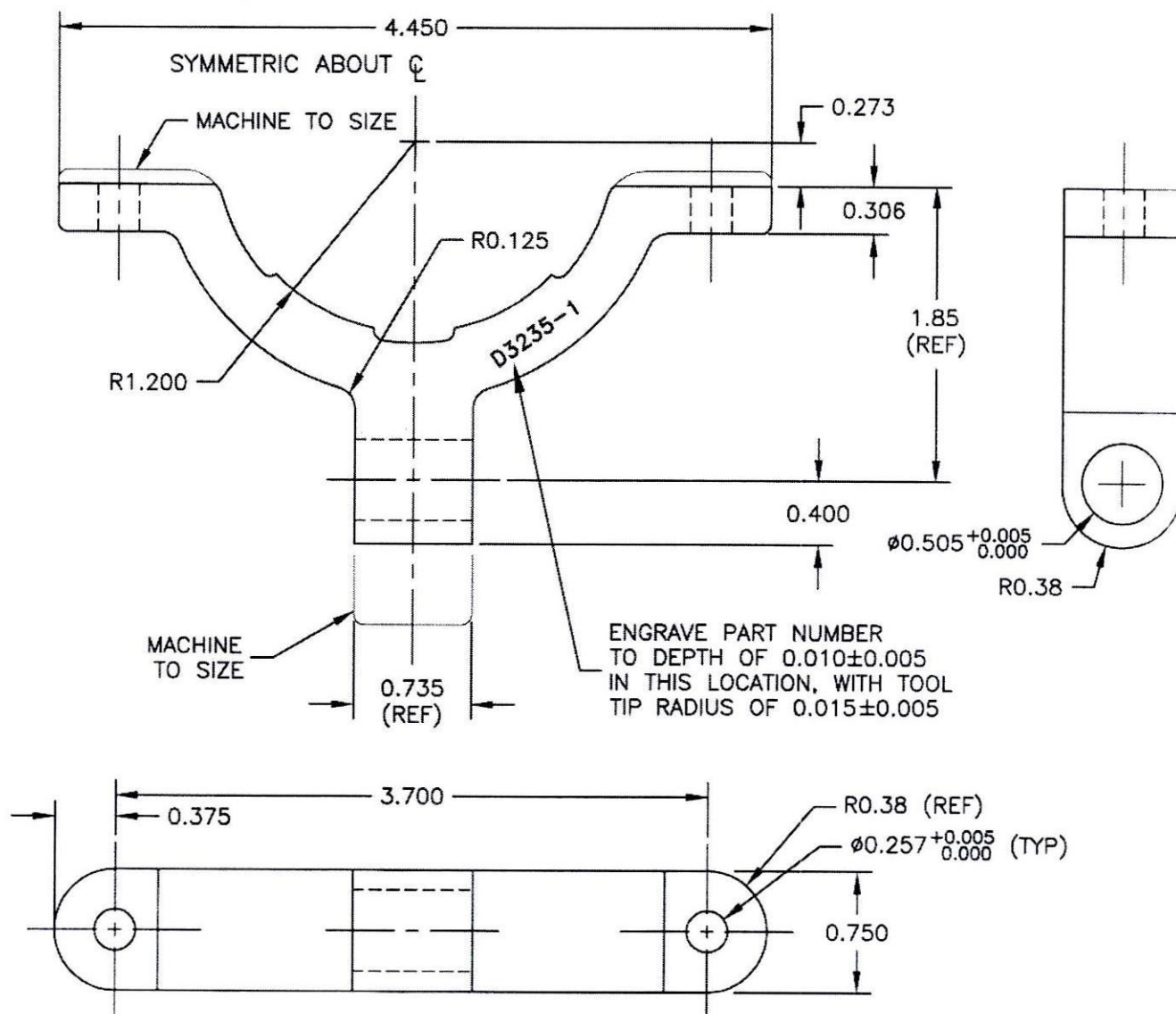
Heather Nixon

Vankleek Hill, September 24, 2018

DA:
38
9-89

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02	TITLE MOUNTING LUG		SCALE 1:1
A	04.03.02	NEW ISSUE	

RELEASED
040405**D3235-1 MOUNTING LUG**

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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